

SL27 Parts List

| Item# | Description | Qty Per | U/M |
|------------|-----------------------------|---------|-----|
| 652792 | OPERATION MANUAL | 1.0 | EA |
| 653060 | THREADING BOARD, 25" | 1.0 | EA |
| 652980FOAM | BOX, 27" | 1.0 | EA |
| 907002P | HAND HELD SLITTER,Drylam | 1.0 | EA |
| 707583 | RIGHT HOUSING, Gray, Drylam | 1.0 | EA |
| 611077 | 6-19X5/8 PLASTITE 48-2 THRE | 8.0 | EA |
| 707004 | SLITTER MAGNET | 1.0 | EA |
| A3937 | ARL 27 HEATGUARD | 1.0 | EA |
| 707905 | FEED TABLE, ARL, 27" | 1.0 | EA |
| 603340 | NUT, 8-32 TINNERMAN | 1.0 | EA |
| 707284 | LEFT FEED GUIDE, BLACK POWD | 1.0 | EA |
| 601345 | SCREW,8-32X1/2 WASHER FACE | 1.0 | EA |
| 800551 | DECAL,HOT AREA | 1.0 | EA |
| 800690 | TENSION WARNING LABEL | 1.0 | EA |
| 800731 | THREADING DIAGRAM 25" MINIK | 1.0 | EA |
| 601090 | SCREW,6-32X3/16 PAN HEAD | 2.0 | EA |
| 908011 | CHAIN, MINIKOTE | 1.0 | EA |
| 801205 | SPROCKET 25B23 5/16, 10-32 | 1.0 | EA |
| 801206 | SPROCKET 25B20 12.5mm 10-32 | 1.0 | EA |
| 801207 | SPROCKET 25B19 12.5MM 10-32 | 1.0 | EA |
| 600350 | SCREW,10-32 X 3/8,SET CONE | 3.0 | EA |
| 654095 | BUSHING-UPPER ROLL AV DELRI | 2.0 | EA |
| 800558 | Ground Label | 1.0 | EA |
| 805032 | G2 HEAT GUARD LABEL | 1.0 | EA |
| 802461 | KNOB,BLCK CAP Temp Adjuster | 1.0 | EA |
| A4506 | ARL THERMOMETER | 1.0 | EA |
| 707740 | LEFT HOUSING, Gray, Drylam | 1.0 | EA |
| 601115 | SCREW,8-32X1/4 PAN HEAD | 2.0 | EA |
| 604815 | WASHER #8 EXT STAR LOCK | 3.0 | EA |
| 620125 | CABLE TIE, 3 7/8" PLT 1M-M | 5.0 | EA |
| 601112 | 6-32x1/2 RH, PHIL PAN | 1.0 | EA |
| 601090 | SCREW,6-32X3/16 PAN HEAD | 2.0 | EA |
| 601100 | SCREW,6-32X1/4 PAN HEAD | 5.0 | EA |
| 620131 | WIRE CLAMP,3/16",CCL187-170 | 2.0 | EA |
| 707944 | KEYSWITCH BRACKET, MK2 | 1.0 | EA |
| 707922 | KEYSWITCH LABEL,MK2G2 | 1.0 | EA |
| 690917 | KEYSWITCH, | 1.0 | EA |
| 610513 | Cap Plug - Jones Socket | 1.0 | EA |
| 707856 | Switch MNTG BRACKET, MK2 G3 | 1.0 | EA |
| 708011 | G3,Switch LABEL,MK2G3 | 1.0 | EA |
| A5510 | 2002 LIGHT SWITCH | 1.0 | EA |
| A5514 | 2002 DRIVE SWITCH | 1.0 | EA |
| A4722 | WIRE PACK | 1.0 | EA |
| 600080 | SCREW,10-32 X 1-1/4 SHC | 2.0 | EA |
| 610040 | SPACER 1/4X3/4 | 2.0 | EA |

| | | | |
|----------|--------------------------------|-----|----|
| 600966 | SCREW,1/4X1.25,SHOULDER,10- | 4.0 | EA |
| 600711 | SCREW,10-32X1.5 SHC | 2.0 | EA |
| 610026 | SPACER 1/4X1.032 STEEL | 2.0 | EA |
| 620125 | CABLE TIE, 3 7/8" PLT 1M-M | 3.0 | EA |
| 650801 | 27" RUBBER ROLL | 4.0 | EA |
| 707901 | UPPER ROLL SHAFT ARL-27" | 2.0 | EA |
| 708147 | CLIP, BUSHING RETAINER | 4.0 | EA |
| 707902 | LOWER ROLL SHAFT ARL-27" | 2.0 | EA |
| A4696 | MOTOR | 1.0 | EA |
| 600680 | SCREW,10-32X1/2 BUTTON HEAD | 4.0 | EA |
| 604840 | WASHER 1/4 SPLIT LOCK | 4.0 | EA |
| 801939 | POWER CORDS 16-3 MILLER #E9 | 1.0 | EA |
| 620112 | STRAIN RELIEF,HEYCO 3213/3 | 1.0 | EA |
| 620045 | RING CONNECTOR,B-237-08X | 1.0 | EA |
| 620005 | CONNECTOR, BLUE/ETC# BB-526 | 2.0 | EA |
| 620165 | RED SLEEVING #8 HO8 | 0.5 | FT |
| 620169 | BLACK SLEEVING,3/8",NYLON, | 0.5 | FT |
| 601090 | SCREW,6-32X3/16 PAN HEAD | 2.0 | EA |
| 601115 | SCREW,8-32X1/4 PAN HEAD | 2.0 | EA |
| A4678 | THERMOSTAT BRACKET | 1.0 | EA |
| A4668 | THERMOSTAT | 1.0 | EA |
| 927731P | UPPER HEATSHOE ASSEMBLY G-2 | 1.0 | EA |
| 620000 | CONNECTOR, RED/ETC# AA-5261 | 2.0 | EA |
| 620165 | RED SLEEVING #8 HO8 | 2.8 | FT |
| A4785 | 27" LOWER CLASSROOM HEATSHO | 1.0 | EA |
| A4558 | 27 HEATSHOE EXTRUSION | 1.0 | EA |
| 802038 | HEATER,650W,27",120V | 1.0 | EA |
| A4599 | 8-32 x 5/8 HEX WASHER THREA | 1.0 | EA |
| 927721P | LOW HEAT SHOE ASSEMBLY 27" G-3 | 1.0 | EA |
| 620000 | CONNECTOR, RED/ETC# AA-5261 | 2.0 | EA |
| 620165 | RED SLEEVING #8 HO8 | 3.2 | FT |
| 707662 | UPPER AND LO HEAT SHOE ARL | 1.0 | EA |
| 802038 | HEATER,650W,27",120V | 1.0 | EA |
| A4735 | POLYOLEFIN SHRINK TUBING 1/ | 1.0 | EA |
| A4599 | 8-32 x 5/8 HEX WASHER THREA | 1.0 | EA |
| 907411UP | UPPER SUPPLY ROLL SA,1"-27" | 1.0 | EA |
| 604400 | RIVET,GSMD42S | 2.0 | EA |
| 707685 | 1" SUPPLY ROLL PLUG - ARL,S | 1.0 | EA |
| 707690 | 1" SUPPLY ROLL "D" PLUG | 1.0 | EA |
| 707706 | 1" SUPPLY ROLL TUBING ARL 2 | 1.0 | EA |
| 707710 | TORSION SPRING 1" EXTRUSION | 1.0 | EA |
| 907411LP | LOWER SUPPLY ROLL SA,1"-27" | 1.0 | EA |
| 604400 | RIVET,GSMD42S | 2.0 | EA |
| 707685 | 1" SUPPLY ROLL PLUG - ARL,S | 1.0 | EA |
| 707690 | 1" SUPPLY ROLL "D" PLUG | 1.0 | EA |
| 707706 | 1" SUPPLY ROLL TUBING ARL 2 | 1.0 | EA |
| 707710 | TORSION SPRING 1" EXTRUSION | 1.0 | EA |

| | | | |
|--------|-----------------------------|-----|----|
| 707415 | FRICTION STUD MOLDED - OEM | 2.0 | EA |
| 707405 | LEATHER WASHER, 1" AV-OEM | 2.0 | EA |
| 707406 | FRICTION PLATE AV - OEM | 2.0 | EA |
| 802160 | COMPRESS SPRING LC-098K-00- | 2.0 | EA |
| A3998 | ARL TENSION ADJUSTMENT KNOB | 2.0 | EA |
| 800556 | LABEL, REINFORCING BAR | 1.0 | EA |
| 707907 | LOWER IDLER ROLL 27" | 2.0 | EA |
| 604955 | WASHER .265X.500X.015 THICK | 4.0 | EA |
| 707062 | IDLER ROLL DOWELS | 4.0 | EA |
| 802155 | PRESSURE SPRING, MINIKOTE | 2.0 | EA |
| 707211 | PRESSURE ADJUST SCREW | 2.0 | EA |
| 605021 | WASHER,ZINC,.203X.625X.016 | 2.0 | EA |
| 805032 | G2 HEAT GUARD LABEL | 1.0 | EA |
| 805031 | MANDREL COLOR CODE LABELS | 1.0 | EA |
| 654095 | BUSHING-UPPER ROLL AV DELRI | 2.0 | EA |
| 707939 | PRESSURE & HEAT SHOE BRACKE | 2.0 | EA |
| 654090 | BUSHING-LOWER ROLL AV DELRI | 2.0 | EA |
| 801977 | RUBBER FEET 2580 | 4.0 | EA |
| 600055 | SCREW,10-32 X 5/8 SHC | 2.0 | EA |
| 620430 | WIRE BUSHING SB625-500 | 1.0 | EA |
| 620430 | WIRE BUSHING SB625-500 | 1.0 | EA |
| 654090 | BUSHING-LOWER ROLL AV DELRI | 4.0 | EA |
| 604465 | RIVET,SD64BS,"POP" BRAND | 8.0 | EA |
| 801977 | RUBBER FEET 2580 | 2.0 | EA |
| 600055 | SCREW,10-32 X 5/8 SHC | 2.0 | EA |
| A5847 | ARL TERMINAL BLOCK NUMBERED | 1.0 | EA |
| 601130 | SCREW,8-32X5/8 PAN HEAD | 2.0 | EA |
| 707965 | 27" Chasis | 1.0 | EA |